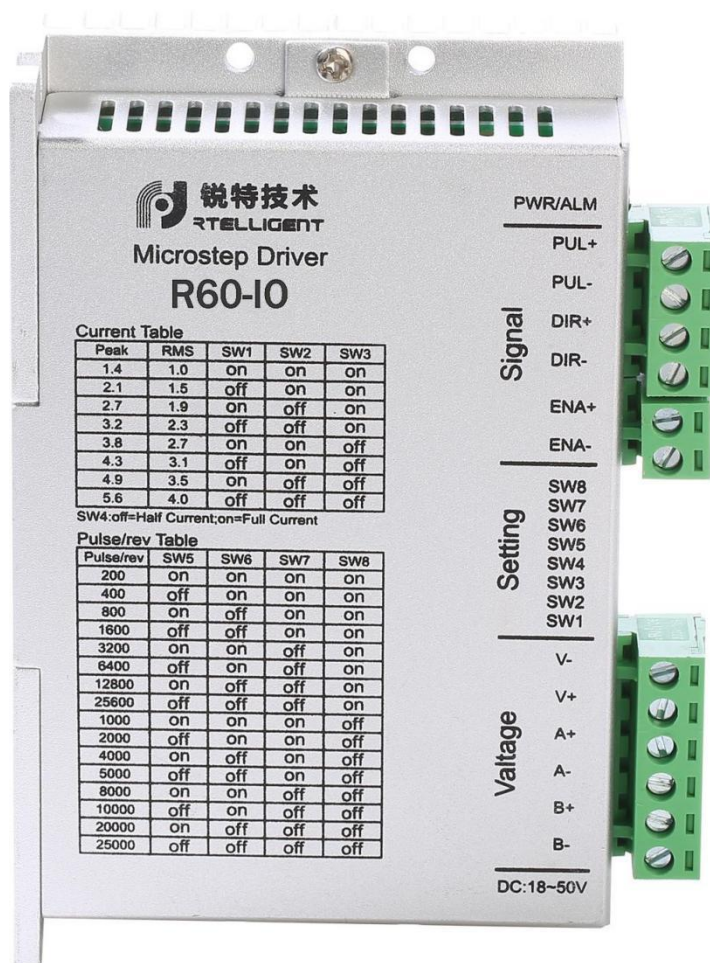


# Digital Stepper Driver R60-IO

## User Manual



# Contents

1. Product overview.....	1
2. Application environment and installation.....	2
2.1 Environmental requirement.....	2
2.2 Driver installation dimensions.....	2
2.3 Driver installation requirements.....	2
3. Driver port and connection.....	3
3.1 Port function description.....	3
3.2 Power supply input.....	3
3.3 Motor connection.....	4
3.4 Control signal connection.....	5
3.4.1 Switch port: connection for switch signal.....	5
3.4.2 ENA port: enable/disable.....	6
4. The setting of DIP switches and operating parameters.....	6
4.1 The setting of current.....	6
4.2 The setting of speed level.....	7
4.3 Acceleration selection.....	7
5. Driver working status LED indication.....	7
6. Common faults and troubleshooting.....	8
7. Guarantee Clause.....	9

## 1. Product overview

Thank you for choosing Rtelligent R series digital step driver.

R series stepper driver, which surpasses the performance of common analog stepper driver comprehensively based on the new 32-bit DSP platform developed by TI, and adopting the micro-stepping technology and PID current control algorithm design. The R series stepper drivers have the features of low noise, low vibration, low heating and high-speed high torque output, it is suitable for most stepper motors by integrated with the micro-stepping technology.

The R60-IO driver is a digital input control driver designed by Rtelligent. The driver integrates a motion control module and supports IO to trigger constant speed motion.

Selecting the operating current and speed through the DIP switch. There are 16 speed options, 2 acceleration options, and 8 current options. They have over-voltage, under-voltage, and over-current protection. The input and output control signals are optically isolated.

Power supply	24 – 48VDC
Output Current	DIP switch settings, 8 options, Up to 5.6 amps (peak value)
Current control	PID current control algorithm
Speed settings	DIP switch settings, 16 options
Speed range	Use the suitable motor, up to 3000rpm
Resonance suppression	Automatically calculate the resonance point and inhibit the IF vibration
Parameter adaption	Automatically detect the motor parameter when driver initialize, optimize the controlling performance
Acceleration selection	Two gear options, off is 1 and on is 2
Pulse filtering	2MHz digital signal processing filter
Neutral current	Automatically halve the current after the motor stopping

We hope that our products with excellent performance can help you to complete the sports control program successfully.

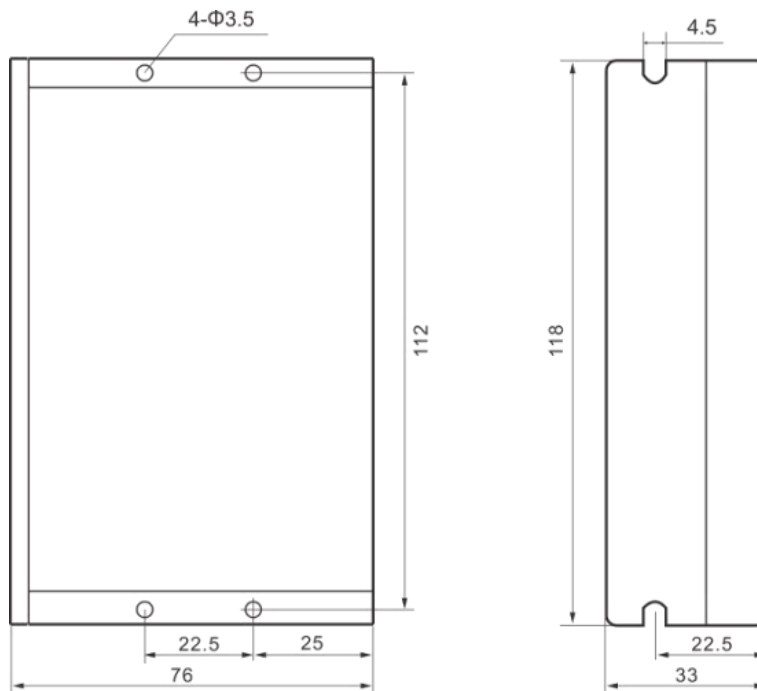
Please read this technical manual before using the products.

## 2. Application environment and installation

### 2.1 Environmental requirement

Item	Rtelligent R60-IO
Installation environment	Avoid dust, oil and corrosive environment
Vibration	0.5G (4.9m/s <sup>2</sup> ) Max
Operating temperature/humidity	0°C ~ 45°C / 90% RH or less (no condensation)
Storage and transportation temperature:	-10°C ~ 70°C
Cooling	Natural cooling / away from the heat source
Waterproof grade	IP54

### 2.2 Driver installation dimensions



### 2.3 Driver installation requirements

Please install the driver vertically or horizontally, with its front facing forward, top facing upward to facilitate cooling.

During assembly, avoid drillings and other foreign matters falling inside the driver.

During assembly, please use M3 screw to fix.

When there is vibration source (such as a driller) close to the installation position, please use a vibrating absorber or a vibration resistant rubber gasket.

When multiple drivers are installed in the control cabinet, please pay attention to reserve enough space for sufficient heat dissipation. If necessary, you can configure cooling fans to ensure good heat dissipation conditions in the control cabinet.

### 3. Driver port and connection

#### 3.1 Port function description

Function	Grade	Definition	Remarks
Power supply input port	V+	Input DC power positive	24~48V DC
	V-	Input DC power negative	
Motor connection port	A+	Connect two terminals of motor's phase-A winding	
	A-		
	B+	Connect two terminals of motor's phase-B winding	
	B-		
Pulse connection	IN1+	Forward trigger input interface	3.3 ~ 24V level compatible
	IN1-		
	IN 2+	Reverse trigger input interface	
	IN 2-		
Enable connection	ENA+	Enable control interface	
	ENA-		

#### 3.2 Power supply input

The power supply of the driver is DC power, and the input voltage range is 24V~48VDC.

**Input power polarity should not be reversed!!!**

The driver's work mode is constant current control. The driver output the voltage to motor by changing the input power into PWM chopping wave when it is working. In this case, the input power will affect the performance of driver.

**Power selection reference:**

**Voltage:**

Stepper motor has the characteristics of torque decrease with the increase of motor speed, and the input voltage will affect the amplitude of high-speed torque reduction. Properly increasing the voltage of the input power supply can increase the output torque of the motor at high speed.

Therefore, if you want to get better high-speed performance, pls increase the power supply voltage of the driver; and for low-speed applications, choosing a slightly smaller voltage can appropriately reduce the heat of the motor.

**Current:**

The working process of the driver is to convert the input high-voltage and low-current power supply into the low-voltage and high-current at both ends of the motor winding. In actual use, the appropriate power supply should be selected according to the motor model, load torque and other factors.

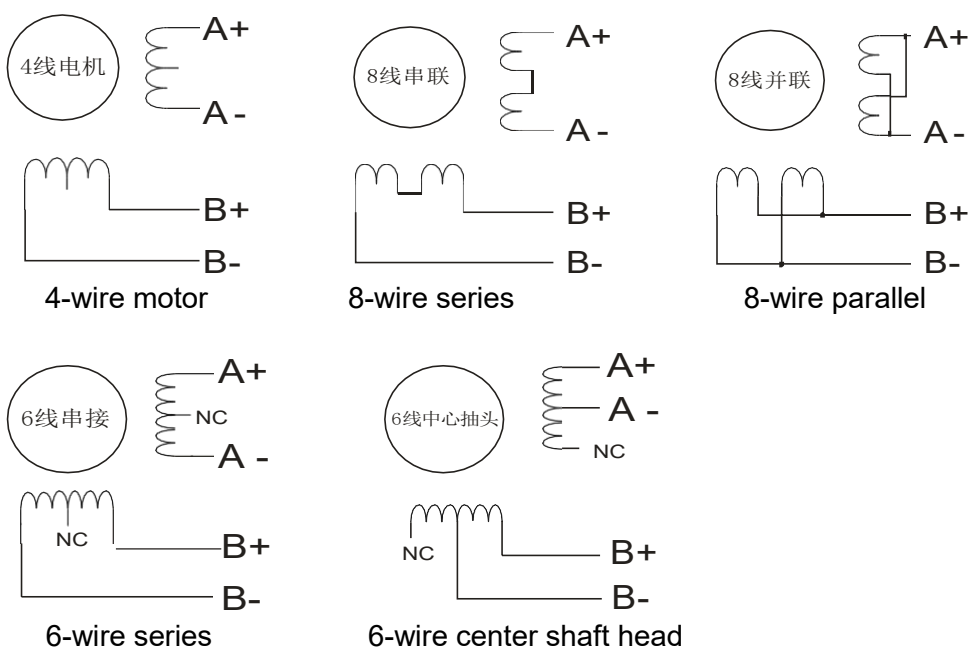
**The effects of regeneration voltage:**

When the stepper motor is working, it also retains the characteristics of the generator. When decelerating, the kinetic energy accumulated by the load will be converted into electrical energy and superimposed on the driver circuit and input power supply.

Pay attention to the setting of acceleration and deceleration time to protect the driver or power supply.

When the driver is powered off, you will see the driver's LED indicator on when the load is pulled to make the motor move, which is also affected by this.

**3.3 Motor connection**



The matching motor of the R60-IO driver is the low resistance and low inductance hybrid stepper motor.

The common 2-phase stepper motor's lead number are 4, 8 and 6.

There is only one connection mode for **4 leads motor**.

Series and parallel connection mode are used by **8 leads motor**:

When series used, the winding inductance increased. The set of driver current should be about 0.7times than before. This is suitable for low speed required.

When parallel used, the winding inductance decreased. The set of driver current should be about 1.4times than before. This is suitable for high speed required.

Parallel and central tapping connection mode are used by **6 leads motor**:

When parallel used, all the winding connected, and the inductance was higher. This is suitable for low speed required.

When central tapping used, half of the winding connected, and the inductance was lower. This is suitable for high speed required.

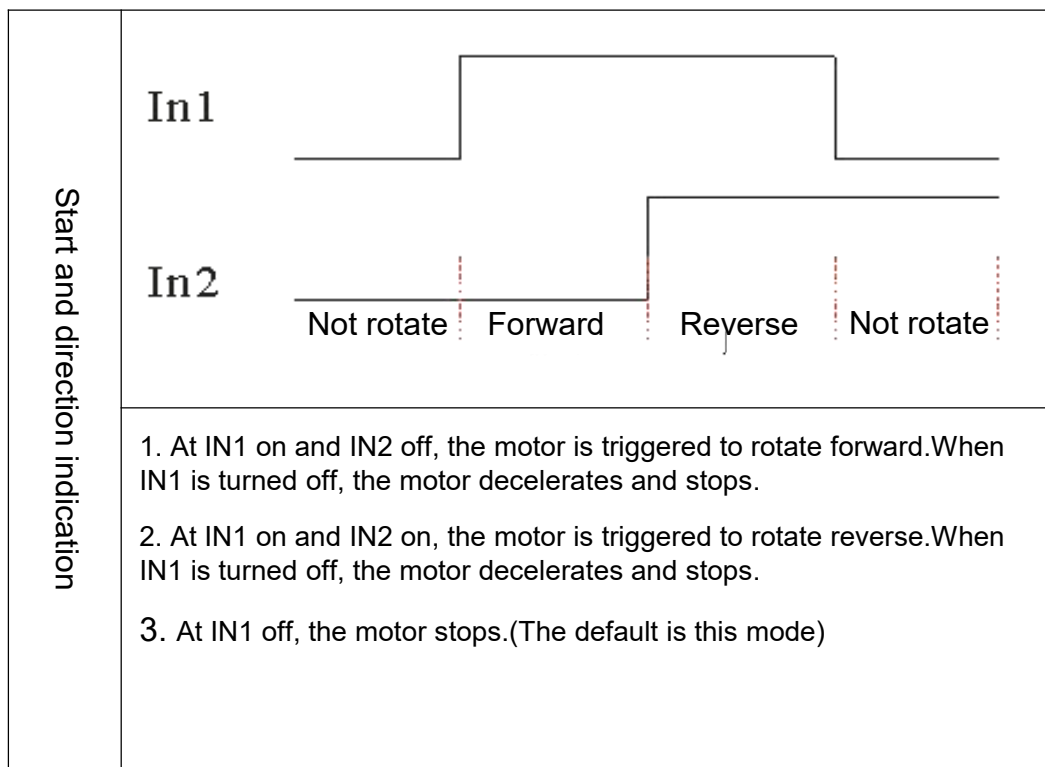
### 3.4 Control signal connection

#### 3.4.1 Switch port: connection for switch signal.

The signal interface of standard R-IO series driver is in the form of switching value.

The upper controller can be the pulse signal generating device, such as PLC, MCU, control card and controller.

The pulse level that R60-IO driver can be used: 3.3V-24V (**no need to connect resistor**)



### 3.4.2 ENA port: enable/disable

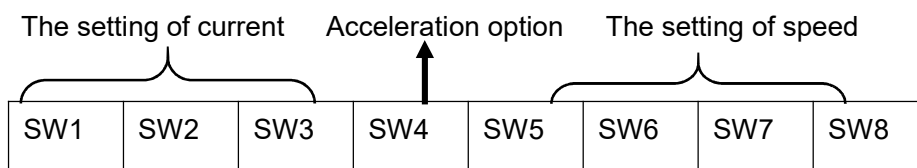
When the internal optocoupler is off, the driver outputs current to the motor;

When the internal optocoupler is on, the driver will cut off the current of each phase of the motor to make the motor free, and the step pulse will not be responded.

When the motor is in error state, ENA input can be used to restart the driver. Firstly, the fault is eliminated, and then a falling edge signal is input to the ENA terminal. The driver can restart the power part and the motor is excited.

The level logic of the ENA signal can be set to the opposite, with the logic being opposite to the above.

## 4. The setting of DIP switches and operating parameters



### 4.1 The setting of current

Peak Current	Average Current	SW1	SW2	SW3	Remarks
1.4A	1.0A	on	on	on	Other Current can be custom-made.
2.1A	1.5A	off	on	on	
2.7A	1.9A	on	off	on	
3.2A	2.3A	off	off	on	
3.8A	2.7A	on	on	off	
4.3A	3.1A	off	on	off	
4.9A	3.5A	on	off	off	
5.6A	4.0A	off	off	off	

DIP SW1, SW2, SW3 are used to set current which is output from driver to motor.

Generally, the current setting is the motor rated current. If your system has high request to the heating, please decrease the current properly to lower the motor's heating, but at the same time, the output torque will be lower. If you don't need the motor running continuous, you can increase the current to higher the torque. But be minded that the current can not be 1.5times over than the rated current.



## 4.2 The setting of speed level

Speed level RPM	SW5	SW6	SW7	SW8	Remarks
10	on	on	on	on	Customizable other speed level
20	off	on	on	on	
30	on	off	on	on	
50	off	off	on	on	
60	on	on	off	on	
80	off	on	off	on	
100	on	off	off	on	
150	off	off	off	on	
200	on	on	on	off	
250	off	on	on	off	
300	on	off	on	off	
400	off	off	on	off	
500	on	on	off	off	
600	off	on	off	off	
700	on	off	off	off	
800	off	off	off	off	

DIP SW5, SW6, SW7, SW8 are used to set the speed when the motor is triggered. Built-in S-type acceleration and deceleration.

When the switching value is closed, the motor accelerates to the setting speed.

When the switching value is off, the motor decelerates and stops.

## 4.3 Acceleration selection






DIP SW4 is used to set the acceleration when the motor is running.

The “off” means acceleration gear 1 and moderate acceleration;

The “on” means acceleration gear 2 and the acceleration is large.

※ The default acceleration for general applications is gear 1.

## 5. Driver working status LED indication

LED status	Driver status
 Green indicator is on for long time	Driver not enabled
 Green indicator is flickering	Driver working normally
 One green indicator and one red indicator	Driver overcurrent
 One green indicator and two red indicators	Driver input power overvoltage
 One green indicator and three red indicators	The internal voltage of the driver is wrong

## 6. Common faults and troubleshooting

Phenomenon	Possible situations	Solutions
<b>Motor does not work</b>	Power indicator is off	Check the power supply circuit for normal power supply
	The motor rotor is locked but the motor does not work	Pulse signal is weak; increase the signal current to 7-16mA
	The speed is too slow	Select the right micro-stepping
	Driver is protected	Solve the alarm and re-power
	Enable signal problem	Pull up or disconnect the enable signal
	Command pulse is incorrect	Check whether the upper computer has pulse output
<b>The steering of motor is wrong</b>	The rotary direction of motor is reverse	Adjust the DIP SW5
	The motor cable is disconnected	Check the connection
	The motor has only one direction	Pulse mode error or DIR port damaged
<b>Alarm indicator is on</b>	The motor connection is wrong	Check the motor connection
	The motor connection and encoder connection are wrong	Check the sequence of encoder connection
	The voltage is too high or too low	Check the power supply
<b>The position or speed is wrong</b>	The signal is disturbed	Eliminate interference for reliable grounding
	The command input is incorrect	Check the upper computer instructions to ensure the output is correct
	The setting of Pulse per revolution is wrong	Check the DIP switch status and correctly connect the switches
	Encoder signal is abnormal	Replace the motor and contact the manufacturer
<b>The driver terminal burned up</b>	Short circuit between terminals	Check power polarity or external short circuit

	Internal resistance between terminals is too large	Check whether there is any solder ball due to excessive addition of solder on the wire connections
<b>The motor is out of tolerance</b>	Acceleration and deceleration time is too short	Reduce command acceleration or increase driver filtering parameters
	Motor torque is too low	Select the motor with high torque
	The load is too heavy	Check the load weight and quality and adjust the mechanical structure
	The current of power supply is too low	Replace the appropriate power supply

## 7. Guarantee Clause

### 7.1 Warranty period: 18 months

We provide quality assurance for one year from the date of delivery and free maintenance service for our products during the warranty period.

### 7.2 Exclude the following:

- Improper connection, such as the polarity of the power supply is reversed and insert/pull the motor connection when the power supply is connected.
- Beyond electrical and environmental requirements.
- Change the internal device without permission.

### 7.3 Maintenance process

For maintenance of products, please follow the procedures shown below:

- (1) Contact our customer service staff to get the rework permission.
- (2) The written document of the driver failure phenomenon is attached to the goods, as well as the contact information and mailing methods of the sender.

Mailing address:

Post code:

Tel.: